

FICHA TÉCNICA

Series 1 – Propylene Cutting Tips

BOQUILLAS DE CORTE

Propylene

Series 1 tip style, fuel gas usage and Victor equipment compatibility shown below

Type		Fuel Gas	Application
GPP	 	P	- General purpose - Hand and machine torch cutting

Tip packaging is color coded with reference to fuel gas usage. Other special application tips available. Contact Technical Services at 1-800-426-1888



Cutting Tips

SERIES 1 - PROPYLENE

Victor Series 1 Type GPP



- General purpose
- Hand and machine torch cutting

Metal Thickness (Inches)	Size	Part No.	Cutting Oxygen *** (psig)	Cutting Oxygen (SCFH)	Preheat Oxygen * (psig)	Preheat Oxygen (SCFH)	Fuel (psig)	Fuel **** (SCFH)	Speed ipm	Kerf Width
1/8"	000	0333-0260	20/25	12/14		23/108	3/5	5/6	24/28	0.04
1/4"	00	0333-0261	20/25	22/26		23/108	3/5	5/7	21/25	0.04
3/8"	0	0333-0262	25/30	45/55		23/108	3/5	8/10	20/24	0.06
3/8"	0	0387-0154#	25/30	45/55		23/108	3/5	8/10	20/24	0.06
1/2"	0	0333-0262	30/35	50/55		23/108	3/5	8/10	18/22	0.06
1/2"	0	0387-0154#	30/35	50/55		23/108	3/5	8/10	18/22	0.06
3/4"	1	0333-0263	30/35	70/80		23/108	4/6	10/12	15/20	0.08
3/4"	1	0387-0155#	30/35	70/80		23/108	4/6	10/12	15/20	0.08
1"	2	0333-0264	35/40	115/125		23/108	4/8	12/15	14/18	0.09
1"	2	0387-0156#	35/40	115/125		23/108	4/8	12/15	14/18	0.09
1 1/2"	2	0333-0264	40/45	125/135		23/108	5/9	12/15	12/16	0.09
2"	3	0333-0265	40/50	150/175		23/108	5/9	14/18	10/14	0.10
2 1/2"	3	0333-0265	45/50	175/200		23/108	6/10	14/18	9/12	0.10
3"	4	0333-0266	45/50	210/250		23/108	8/12	16/20	8/11	0.12
4"	5	0333-0267	45/55	300/360		23/108	8/12	20/30	7/10	0.14
5"	5	0333-0267	50/55	330/360		23/108	8/12	20/30	6/9	0.14
6"	6**	0333-0268	45/55	400/500		23/153	10/15	25/35	5/7	0.17
8" (bajo pedido)	6**	0333-0268	55/65	450/500		23/153	10/15	25/35	4/6	0.18
10" (bajo pedido)	7	0333-0269	55/65	450/500		23/153	8/12	25/35	3/5	0.34
12" (bajo pedido)	8	0333-0270	60/70	450/500		23/153	10/14	25/35	3/4	0.14

REFERENCE
PREHEAT CHART
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